. User:

Monday, 5/15/2006 7:09:59 AM

Linda Lacelle

#### **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 27083 : 10559 **Estimate Number** 

: NIA P.O. Number

: 5/15/2006 This Issue Prsht Rev.

: NC : 27082

S.O. No. : NA

: NIA

Type : LANDING GEAR **Part Number** 

**Drawing Name** 

: D412664203

**Drawing Number Project Number Drawing Revision**  : D412-664-243 REV B : N/A

: HIGH AFT X-TUBE 412

· B

Material **Due Date**  :NIA : 5/30/2006

Qty:

Each 1 Um:

Written By

Comment

First Issue

**Previous Run** 

Checked & Approved By

Est Rev:F 06-03-29

Reformat; Added D3189-1 K/DS Remove Coments on Pick List JLM

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

DOCUMENT CONTROL

1.0

DC



Photocopy bluefile and create labels as per PPP D412-664-203 CHG 003

KB 06/06/15

2.0

D6009129

Crosstube Material



Comment: DOCUMENT CONTROL

Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)



Qty Part number Description Batch 1 D6009-129 Crosstube <u>วรุตุ</u>ษา

Check OD = 3.500"; ID = 2.250"

3.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Fill tube with sand & install plugs DT8534 on both ends as per Folio FA166

2-Turn first side as per Folio FA166

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243.

4.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET



M8 Obloshis

W/O:		WORK ORDER C			•		
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
							11103
					<u> </u>		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	<u> </u>	Description of NC		Corrective Action Section B		Verification	Approval	Approval			
DATE	ŜTEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Design Mgr	QC Inspector			
r.c					1						

Part No:	PAR #:	Fault Category:	NCR:	Yes No <b>DQA</b> :	Date:
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Monday, 5/15/2006 7:09:59 AM Linda Lacelle User: **Process Sheet** Drawing Name: HIGH AFT X-TUBE 412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412664203 Job Number: 27083 Job Number: Description: Seq. #: **Machine Or Operation:** MORI SEIKI MORI SEIKI CNC LATHE LARGE 5.0 Comment: MORI SEIKI CNC LATHE LARGE 1-Turn second side as per Folio FA166 2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243. 3-Polish entire outside surface of crosstube 4- Remove sand and plugs 5-Scribe part # and batch # using vibrating stylus as per Dwg D412-664-243 06105/15 INSPECT ALL DIM TO DIM SHEET QC1 6.0 Comment: INSPECT ALL DIM TO DIM SHEET oclosis SECOND CHECK 7.0 QC8 Comment: SECOND CHECK HAND FINISHING RESOURCE #1 8.0 HAND FINISHING1 Comment: HAND FINISHING RESOURCE #1 IT 06-05-17 Chemical Conversion Coat as per QSI 005 4.1 INSPECT WORKWING WALK 9.0 QC3/5 Comment: Inspect work & Chemical conversion Coat BENDING 10.0 Comment: BENDING MACHINE Bend tube as per Dwg D412-664-243 using CNC bender program 412-af and Folio FT010 DIMENSIONAL CHECK 11.0 QC6 Comment: DIMENSIONAL CHECK

W/O:		WORK ORDER CHANGES	DER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action	Section B	Verification	Annearal	Approval			
DATE	STEP	Section A	<b>Initial</b> Design Mgr			Section C ;	Approval Design Mgr	Approval QC Inspector			
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Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:	
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NOTE: Date & initial all entries	• •		CA: N/C Closed:	Date:	

Job Number:	27083	Part Number: D412664203	1
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
12.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1	
Comm	ent: LANDING GEAR RESO	URCE 1	l
	1-Drill pilot holes in tube	e as per Dwg D412-664-243 using drill Jig DT8550 & DT8551 27 06-05-33	
		ze in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551    ZC 06-05-35  ze in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551. Check    O6-05-35  ze in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551. Check    O6-05-35  ze in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551. Check    O6-05-35	
	3-Deburr & Inspect for s	surface damage. Repair damage within limits as per Dwg D412-664-243	
13.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
			pay
Comm	ent: HAND FINISHING RES	OURCE #1 FF 06-05-31	1
	Chemical Conversion Co		4
14.0	OUTSIDE SERVICE	OUTSIDE SERVICES	Ì
Comm	nent: Sub-Contracting OUTSI	IDE SERVICES	
	Liquid Penetrant Inspec	tion as per QSI 0380r 1 PL as per ASTM 1417 (206/06/0 2 0)	
	Issue P/O: <u>1386</u> L	Li ruo por rio ili.	İ
	· · · · · · · · · · · · · · · · · · ·	NDT results to work order	-
15.0	PACKAGING 1	PACKAGING RESOURCE #1	l
			_
Comm	nent: PACKAGING RESOUR	ICE #1	
	/Inspect for transit dama	306	
	Ensure copy of NDT res	sults attached to work order.	┨.
16.0		DIMENSIONAL CHECK	16
,	<u>ሃ</u> ን	66-06-12 (1)	10
			1
	SPRAY PAINTING	ensure results are as per Dwg D412-664-203  SPRAY PAINTING	1
17.0	SPRAY PAINTING		
Comm	nent: SPRAY PAINTING	<u>'</u>	
		side crosstube as per QSI 005 4.2  be with White Imron as per QSI 005 4.2  C 66 677  D 06 13	
	2-Paint outside crosstut	be with White Imron as per QSI 005 4.2 MM 06 06 13	
			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
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06061 Z	16	Add Qi5, Remove Que prompont change					16-06-12

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval					
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector				
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Part No:	PAR #:	Fault Category: I	NCR:	Yes No DQA:	Date: 06/06/16
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP		OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
						. 4			
NCR:			WORK ORDE	R NON-CONFORMAN	ICE (NCF	₹)			
DATE	STEP	Description of NC		Corrective Action Section B		Verifi	cation	Approval	Approval
DATE	SIEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign 8 Date	Sect	ion C	Design Mgr	QC Inspector
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				To					
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Part No	o:	PAR #:	_ Fault Category	:NCR:	Yes No	DQA:		Date:	
NOTE: D	ate & initial	all entries			QA: N/C C	losed:		Date:	

Monday, 5/15/2006 7:09:59 AM Date: Úser: Linda Lacelle **Process Sheet** Drawing Name: HIGH AFT X-TUBE 412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412664203 Job Number: 27083 Job Number: **Description:** Seq. #: **Machine Or Operation:** Inspect Spray Paint 18.0 QC14 Janes O **Comment:** Inspect Spray Paint Wrap in plastic bag to protect from scratches D2856600 Abrasion Strip 19.0 Comment: Qty.: 1.7640 f(s)/Unit Total: 1.7640 f(s) Pick: Qty Part number Description Batch 2 D2856-600(Cut to 10.090") Abrasion Strip 824328 Dr 06-06-15 Abrasion Strip D2856600 20.0 Comment: Qty.: 1.0080 f(s)/Unit Total: 1.0080 f(s) Pick: Batch Qty Part number Description 1 D2856-600(Cut to 10.870") Abrasion Strip B24328 TC 06-06-15 D28961 Support 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Qty Part number **Description Batch** Support B21740 FT 06-06-15 1 D2896-1 22.0 D31891 2.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: 4 Qty Part number **Description Batch** Chafing Sheild 0 35658 ZT 06-06-15 2 D3189-1 Clamp(per MIL-DTL-8783C) 23.0 MS2192028

4.0000 Each(s)

RT 06-06-15

Page 4

Comment: Qty.:

Pick:

Qty Part number

4 MS21920-28

4.0000 Each(s)/Unit Total:

Description Batch Clamp M 100 479

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector						
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	1	Description of NC		Corrective Action Section B				Approval			
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Verification Section C	Approval Design Mgr	QC Inspector			
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Part No:	PAR #:	Fault Category:	NCR:	Yes No	DQA:	Date:	
NOTE: Date & initial all entries				QA: N/C C	osed:	Date:	

Monday, 5/15/2006 7:09:59 AM Date: User: Linda Lacelle **Process Sheet** Drawing Name: HIGH AFT X-TUBE 412 Customer: CU-DAR001 Dart Helicopters Services Job Number: 27083 Part Number: D412664203 Job Number: Seq. #: Description: **Machine Or Operation:** MS2192030 clamp(per MIL-DTL-8783C) 24.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part number **Description Batch** 06-06-19 Clamp M 11729 2 MS21920-30 LANDING GEAR RESOURCE 1 LANDING GEAR 1 Comment: LANDING GEAR RESOURCE 1 06 06-15 Assemble as per Dwg D412-664-203 INSPECT WORK TO CURRENT STEP 26.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 27.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit Bolt 28.0 AN640A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt Batch: M19099 29.0 Bolt Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Bolt Washer 30.0 Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s) Washer Batch: M /00/91

Dart	Aeros	pace	Ltd
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W/O:			WO	<b>RK ORDER CHANGES</b>					
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCF	₹)			
DATE	STEP	Description of NC		Corrective Action Section B		Verific	ation	Approval	Approval
	SIEF	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign 8 Date			Design Mgr	QC Inspector
Part No	):	PAR #:	Fault Category	/:NCR: \	es No	DQA:		Date:	
NOTE: D	ate & initial a	Il entries		(	QA: N/C CI	losed:		Date:	

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Monday, 5/15/2006 7:09:59 AM Date: User: Linda Lacelle **Process Sheet** Drawing Name: HIGH AFT X-TUBE 412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412664203 Job Number: 27083 Job Number: Description: Seq. #: **Machine Or Operation:** MS21042L6 Nut 31.0 Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) Nut Batch: INSPECT 100% KITS FOR COMPLETENESS 32.0 QC4 Comment: INSPE KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING ' 33.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-664-203 Location:\_ PPP Rev: DC 34.0 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion 

W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspector
			WORK ORDE	R NON-CONFORM	ANCE (NC	D)			
NCR:				Corrective Action Section	rtion B			1	
DATE	STEP	Description of NC Section A	Initial Design Mgr	Action Description  Design Mgr	Sign Date	& Sec	cation tion C	Approval Design Mgr	Approval QC Inspector
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				•					
Part No	);	PAR #:	Fault Category	: NCR	: Yes No	DQA:		Date:	
NOTE: D	ate & initial al				QA: N/C C				

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DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (412 High Aft)	Part Number:	D412-664-243
Inspection Dwg: D412-664-243 Rev: B		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	2.684	+0.005/-0.000	2.688	/			
	2.748	+0.005/-0.000	2,753				
	2.884	+0.005/-0.000	2.889	/			
	3.019	+0.005/-0.000	2.024	<b>✓</b>			
	3.163	+0.005/-0.000	3.168	<b>/</b>			
	3.308	+0.005/-0.000	3.313	~			
∢	3.429	+0.005/-0.000	3.434	<b>V</b>			
SIDE	2.990	+0.005/-0.000	2.994				
<u>s</u>	2.618	+0.005/-0.000	2.624	/			
	0.200	+/-0.010	.300				
	R0.063	+/-0.010	£00.	/			
Ī	R0.500	+/-0.010	~200	/			
	4.971	+/-0.001	4.971	/			
$\dashv$	2.684	+0.005/-0.000	2.689	~	*		
	2.748	+0.005/-0.000	2.752	~			
ŀ	2.884	+0.005/-0.000	2.889	~			
	3.019	+0.005/-0.000	3.024	<b>/</b>			
	3.163	+0.005/-0.000	3.167	~			
	3.308	+0.005/-0.000	3.312	\ <u></u>			
	3.429	+0.005/-0.000	3.433	~			
8	2.990	+0.005/-0.000	2.994	~			
SIDE	2.618	+0.005/-0.000	3.62,5	/			
	0.200	+/-0.010	, 200	~			
	R0.063	+/-0.010	.063				
	R0.500	+/-0.010	.500				
	4.971	+/-0.001	4.971	\ <u>\</u>			
H	124.09	+/-0.020	124.09				

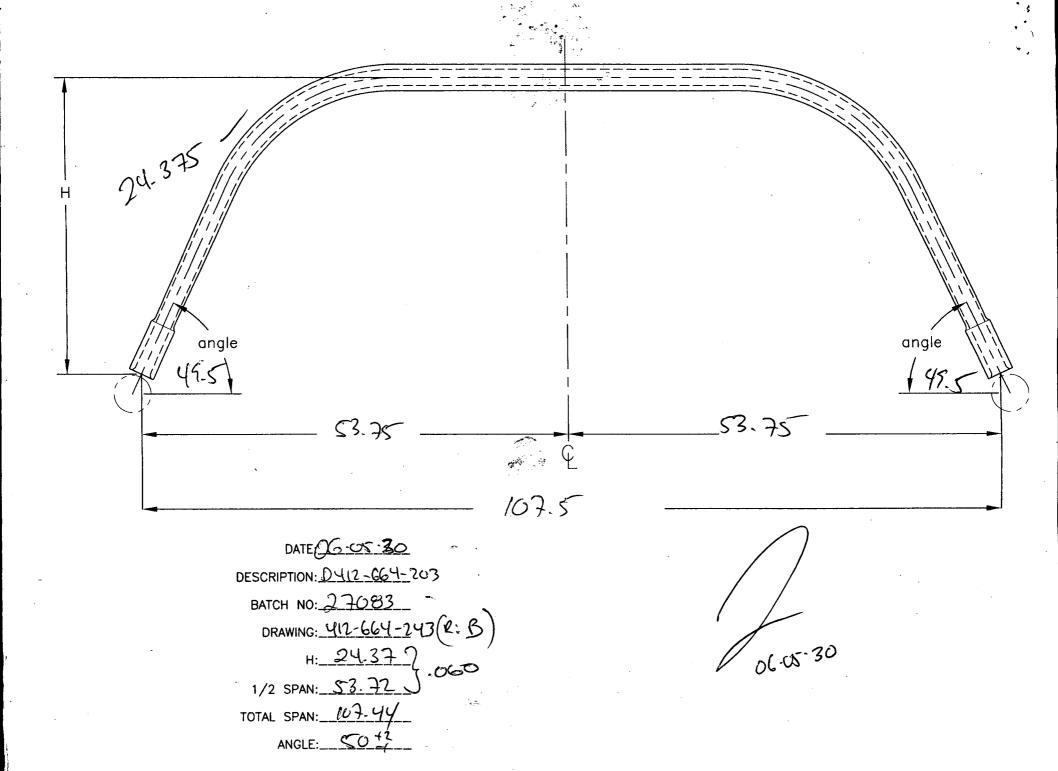
Measured by: M	Audited by: 86	Prototype Approval:	· N/A
Date: 06/05/15	Date: 06.05,17	Date:	N/A

Rev	Date	Change		Revised by	Approved
Α	04.06.16	New Issue (	(P/O D412-664-203)	KJ/JLM	
В	06.03.09	Dwg Rev updated		KJ/JLM	

W/O:		WORK ORDER CHA	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annroyal	Approval QC Inspector				
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Approval Design Mgr					
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Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:	
NOTE: Date & initial all entries				QA:	N/C C	losed:	Date:	





## HeathAir

681 Ave. Lepine, Dorval, Québec H9P 1G3 Tél.: (514) 636-1000 • Fax: (514) 636-0031

W.O. № 34275

A.M.O. Number: 46/90

### **NON-DESTRUCTIVE TESTING REPORT**

	<b>ONENT INFO</b>		

REGISTRAT	TION:
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MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LDG:

RADIOGRAPHY

**OPERATED BY:** 

BASED AT:

AGNETIC PARTICLE

### **INSPECTION REQUIREMENTS**

PENETRANT

Carry out FPI of (12) cross tube (external surface) as per ASTM E-1417-05 and the Dart QSI 038, Section 4.1.1 (on file at client) - parts delivered to HeathAir.

Qty (7) P/N D058-676-201 S/N's B19627, B19633, B19631, B19635, B19632, B19624 & B19630

Oty (5) P/N D412-664-203 S/N's B27082, B26672, B27084, B27083 & B26673

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	 			- The Real Property lies (1997)
	INICOL		<b>.16:37</b> .	alel+k
		2 (4) (1) (1)	11 2 3 2	201.7

ULTRASONIC

Fluorescent penetrant inspection was performed in accordance with the above requirements on (12)

cross tubes.

Note: A Level 3 penetrant was substituted for the requested Level 2 (3 is more sensitive)

Ardrox 970P25E Batch #04B503.

(12) cross tubes PASSED inspection.

THE MAINTENANCE DESCRIBED ABOVE HAS BEEN PERFORMED IN ACCORDANCE WITH
THE APPLICABLE STANDARDS OF AIRWORTHINESS

DATE

June 8, 2006

EDDY CURREN

INSPECTED BY:

3677

INSPECTIO Not Required

#### **CUSTOMER INFORMATION**

**CUSTOMER** Dart Aerospace

P.O. NUMBER

1386

ADDRESS:

CONTACT NAME:

LABOUR	@	\$
MATERIALS	@	
TRAVEL EXPENSES	@	GST
HOTEL EXPENSES	0	PST

INVOICE NO.

TOTAL \$

WHITE COPY - INSPECTION FILE • YELLOW COPY - CUSTOMER • PINK COPY - ACCOUNTANT



# INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3 Tél.: (514) 636-1000 • Fax: (514) 636-0031

 $N_{\bar{0}}$ 34275 W.O.

A.M.O. Number: 46/90

## **NON-DESTRUCTIVE TESTING REPORT**

		<b>PONEN</b>		

REGISTRATION:

MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LDG:

OPERATED BY:

BASED AT:

	INSP	ECTION REQUIRE	EMENTS			
Carry out FPI of (12) cross Section 4.1.1 (on file at clic Qty (7) P/N D058-676-201 Qty (5) P/N D412-664-203	tube (external ent) - parts del S/N's B1962	surface) as per AST ivered to HeathAir. 27, B19633, B19631	M E-1417-05 a	632, B1962		
RADIOGRAPHY	ULTRASONIC	PENETRANT	MAGNETIC	PARTICLE	EDDY CL	UR
		NSPECTION REP	ORT			
Fluorescent penetrant inspectors tubes.  Note: A Level 3 penetran Ardrox 970P25E I  (12) cross tubes PASSED	t was substitut Batch #04B503	ed for the requested			*	·
	RIBED-ABOVE HAS BEEF PLICABLE STANDARDS C	• • • • • • • • • • • • • • • • • • • •	<del>//TH</del>	<sub>DATE</sub> Jun	ne 8, 2006	
INSPECTED BY:	-3P			INSPECTIONOT	Required	
CUSTOMER Dart Aerospace ADDRESS:	CU	STOMER INFORM	IATION	P.O. NUMBER  CONTACT NAME:	1386	

LABOUR	@	\$
MATERIALS	@	
TRAVEL EXPENSES	@	GST
HOTEL EXPENSES	@	PST

INVOICE NO.

TOTAL \$



## HeathAir

INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3 Tél: (514) 636-1000 • Fax: (514) 636-0031 w.o. Nº 34275

A.M.O. Number: 46/90

TOTAL \$

## NON-DESTRUCTIVE TESTING REPORT

	-DESIRUC		Supplication	
		CHOMIONEZIAMES		
REGISTRATION:	MODEL/[YPE:		SERIAL NUMBER:	
	OPERATED BY:		BASED AT:	
Section 4	FPI of (12) cross tube (extended).  1.1 (on file at client) - parts	10627 R10633 R19631	M E-1417-05 and the B. B19635, B19632, B1	Dart QSI 038, 9624 & B19630
Qty (5) F	P/N D058-676-201 S/N'S B P/N D412-664-203 S/N'S B GRAPHY ULTRASONIC	327082, B26672, B27084	MAGNETIC PARTICLE	EDDY CURRE
cross tub	cent penetrant inspection wa	20 P - 2 - 2 - 2		
Note: A	oes. A Level 3 penetrant was sub Ardrox 970P25E Batch #04 oss tubes PASSED inspection	ostituted for the requested 4B503.	l Level 2 (3 is more se	nsitive)
Note: A	A Level 3 penetrant was sut Ardrox 970P25E Batch #04	ADJUJ.  On.  BEEN PERFORMED IN ACCORDANCE WITH		June 8, 2006
Note: A	A Level 3 penetrant was sub Ardrox 970P25E Batch #04 pss tubes PASSED inspection The MAINTENANCE DESCRIBED ABOVE HAS BY THE APPLICABLE STANDARY INSPECTED BY	HEEN PERFORMED IN ACCORDANCE WITH DS OF AIRWORTHINESS		nsitive)
Note: A	A Level 3 penetrant was sub Ardrox 970P25E Batch #04 pss tubes PASSED inspection The Maintenance Described above has been the Applicable Standard INSPECTED BY	ADJUJ.  On.  BEEN PERFORMED IN ACCORDANCE WITH	DATE: INSPECTION STAMP(S)  P.O. NUMBER:	June 8, 2006 Not Required
Note: A	A Level 3 penetrant was sub Ardrox 970P25E Batch #04 pss tubes PASSED inspection THE MAINTENANCE DESCRIBED ABOVE HAS BY THE APPLICABLE STANDARY S. PLE	REEN PERFORMED IN ACCORDANCE WITH DS OF AIRWORTHINESS	DATE: INSPECTION STAMP(S)	June 8, 2006 Not Required  1386
Note: A (12) cro	A Level 3 penetrant was sub Ardrox 970P25E Batch #04 pss tubes PASSED inspection THE MAINTENANCE DESCRIBED ABOVE HAS BY THE APPLICABLE STANDARY S. PLE	REEN PERFORMED IN ACCORDANCE WITH DS OF AIRWORTHINESS	DATE: INSPECTION STAMP(S)  P.O. NUMBER:	June 8, 2006 Not Required
Note: A (12) cro  customer:  Address:	A Level 3 penetrant was sub Ardrox 970P25E Batch #04 pss tubes PASSED inspection the Maintenance described above has been the Applicable standard inspected by Siple Standard Dart Aerospace	REEN PERFORMED IN ACCORDANCE WITH DS OF AIRWORTHINESS	DATE: INSPECTION STAMP(S)  P.O. NUMBER:	June 8, 2006 Not Required  1386

INVOICE NO.